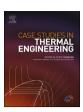
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Comparison of O₂-enriched and N₂O oxidizers on dual-flame structure and entropy generation

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ABSTRACT

This study utilizes a triple concentric burner to generate a dual-flame structure and investigates the impact of dual flames on entropy generation under varying fuel-oxidizer velocity ratio (R), ultimately identifying the dominant pathways. The study also examined the substitution of nitrous oxide (N₂O) with a nitrogen-oxygen (N₂–O₂) mixture to understand the influence of N₂O decomposition on entropy generation. The research evaluated the irreversibility of chemical reactions in the presence of a dual-flame structure. It was observed that the chemical reaction term in the N₂O case (R = 3) was approximately twice as intense as in the O₂-enriched case (R = 5) due to the more vigorous reaction of N₂O, despite similar energy input. Reactions involving N₂O, such as those related to the cyanato radical (NCO) and isocyanic acid (HNCO), were slightly more pronounced in the N₂O case compared to the O₂-enriched case, even though the R ratio was lower in the N₂O case. In conclusion, increased entropy generation reduces exergy and decreases second-law efficiency (ηII) from 88.5 % to 78.8 % in O₂-enriched cases and from 74.3 % to 66.3 % in N₂O cases as R increases. This decrease is more pronounced in dual-flame structures, where η_{II} drops below 80 %, primarily due to heat conduction and chemical reactions.

Nomenclature

Α	Pre-exponential factor, 1/s
\dot{A}_{in}	Incoming exergy, W
\dot{A}_{ou}	t Remaining exergy, W
a_i	Specific availability of species i , J/kg
a_i^{ch}	Specific chemical availability of species i , J/kg
B	Temperature exponent
D_m	Effective binary diffusivity of species i in the mixture m, m^2/s
$D_{i,n}$	Binary diffusivity of species i and m, m ² /s
E_a	Activation energy, kJ/mol
R	Fuel-oxidizer velocity ratio
f_i	Body force of species i , kg/m^2s^2
g	Gravity, m/s ²
h_i	Specific enthalpy of species i_i J/kg
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i Irreversibility, W J_i Mass flux of species i , kg/m²s k Reaction constant, m³/kgs k_b Boltzmann constant, m²/kg/s²K M_i Molecular weight of species i M_m Molecular weight of species m m Mass flow rate, kg/s P Pressure, Pa	-
kReaction constant, m^3/kgs k_b Boltzmann constant, m^2kg/s^2K M_i Molecular weight of species i M_m Molecular weight of species m m Mass flow rate, kg/s p Pressure, pa	
kReaction constant, m^3/kgs k_b Boltzmann constant, m^2kg/s^2K M_i Molecular weight of species i M_m Molecular weight of species m m Mass flow rate, kg/s p Pressure, pa	
k_b Boltzmann constant, $m^2 kg/s^2 K$ M_i Molecular weight of species i M_m Molecular weight of species m \dot{m} Mass flow rate, kg/s P Pressure, Pa	
M_i Molecular weight of species i M_m Molecular weight of species m \dot{m} Mass flow rate, kg/s P Pressure, Pa	
M_m Molecular weight of species m \dot{m} Mass flow rate, kg/s Pressure, Pa	
mMass flow rate, kg/sPPressure, Pa	
P Pressure, Pa	
qc Conduction heat flux, W/m ²	
Rg Gas constant, J/kg · K	
$\overset{\circ}{R_u}$ Universal gas constant, J/kmol·K	
r Radial coordinate, m	
s_i Specific entropy of species i, J/kg \cdot K	
T Temperature, K	
T* Reduced temperature, K	
u Velocity vector, m/s	
v Velocity, m/s	
X_i Mole fraction of species i	
Y_i Mass fraction of species i	
Z Axial distance above the burner tip, m	
z Axial coordinate, m	
Greek symbols	
ημ Second-law efficiency	
A Thermal conductivity, W/mK	
μ_i Chemical potential of species I , J/kg	
ρ Density, kg/m ³	
σ΄ Integral entropy generation rate, W/K	
σ" Volumetric entropy generation rate, W/m ³ K	
$\sigma_{i,m}$ Collision diameter of species <i>i</i> and <i>m</i> , m	
τ Viscous stress, N/m ²	
Δυ Reaction rate, kg/m ³ s	
Ω Collision integral	
$\dot{\omega}_i$ Production rate of species i , kg/m ³ s	
Subscripts	
C Coflow	
chem Chemical reaction	
cond Heat conduction	
diff Mass diffusion	
F Fuel	
max Maximum	
mix Mixture	
ref Reference	
tot Total	
O Oxidizer	
vis Viscous dissipation	
Chemical Species and Compounds	
N ₂ O Nitrous oxide	
O_2 Oxygen	
$egin{array}{lll} O_2 & & & & & & & & & & & & & & & & & & &$	
$egin{array}{ccccc} O_2 & & & & Oxygen \\ N_2 & & & & Nitrogen \\ CH_4 & & & & Methane \\ \end{array}$	
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O_2 Oxygen N_2 Nitrogen CH_4 Methane CO_2 Carbon dioxide H_2O Water $HNCO$ Isocyanic acid NCO Cyanato radical	
$\begin{array}{ccc} O_2 & & \text{Oxygen} \\ N_2 & & \text{Nitrogen} \\ CH_4 & & \text{Methane} \\ CO_2 & & \text{Carbon dioxide} \\ H_2O & & \text{Water} \\ HNCO & & \text{Isocyanic acid} \\ NCO & & \text{Cyanato radical} \\ HO_2 & & \text{Hydroperoxyl radical} \\ \end{array}$	
$\begin{array}{ccc} O_2 & & \text{Oxygen} \\ N_2 & & \text{Nitrogen} \\ CH_4 & & \text{Methane} \\ CO_2 & & \text{Carbon dioxide} \\ H_2O & & \text{Water} \\ HNCO & & \text{Isocyanic acid} \\ NCO & & \text{Cyanato radical} \\ HO_2 & & \text{Hydroperoxyl radical} \\ HO_2 & & \text{Hydropen} \\ \end{array}$	
$\begin{array}{ccccc} O_2 & & & & & & \\ N_2 & & & & & & & \\ CH_4 & & & & & & & \\ CO_2 & & & & & & \\ H_2O & & & & & & \\ HNCO & & & & & & \\ NCO & & & & & & \\ NCO & & & & & & \\ NCO & & & & & & \\ HO_2 & & & & & & \\ H_2 & & & & & & \\ Hydrogen & & & & \\ H_2 & & & & & \\ Hydrogen & & & \\ OH & & & & & \\ Hydroxyl \ radical & \\ H_2 & & & & & \\ Hydroxyl \ radical & \\ H_2 & & & & \\ Hydroxyl \ radical & \\ \end{array}$	
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O_2 Oxygen N_2 Nitrogen CH_4 Methane CO_2 Carbon dioxide H_2O Water $HNCO$ Isocyanic acid NCO Cyanato radical HO_2 Hydroperoxyl radical H_2 Hydrogen OH Hydroxyl radical CH_3 Methyl radical CH_2O Formaldehyde	
O_2 Oxygen N_2 Nitrogen CH_4 Methane CO_2 Carbon dioxide H_2O Water $HNCO$ Isocyanic acid NCO Cyanato radical HO_2 Hydroperoxyl radical H_2 Hydrogen OH Hydroxyl radical CH_3 Methyl radical CH_2O Formaldehyde HCO Formyl radical	
O_2 Oxygen N_2 Nitrogen CH_4 Methane CO_2 Carbon dioxide H_2O Water $HNCO$ Isocyanic acid NCO Cyanato radical HO_2 Hydroperoxyl radical H_2 Hydrogen OH Hydrogen OH Methyl radical CH_3 Methyl radical CH_2O Formaldehyde HCO Formyl radical CO Carbon monoxide	
O_2 Oxygen N_2 Nitrogen CH_4 Methane CO_2 Carbon dioxide H_2O Water $HNCO$ Isocyanic acid NCO Cyanato radical HO_2 Hydroperoxyl radical H_2 Hydrogen OH Hydrogen OH Hydroxyl radical CH_3 Methyl radical CH_2O Formaldehyde HCO Formyl radical CO Carbon monoxide CH_2CO Ketene	
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1. Introduction

Environmental concerns have led to the global pursuit of cleaner energy solutions, including hydrogen[1,2], ammonia [1,3–5], biofuels [6–9] and iron particles [10,11], across various sectors such as aerospace propulsion. In this context, replacing toxic propellants like hydrazine (N_2H_4) has gained significant attention. Researchers are exploring several substitutes, including hydrogen peroxide (H_2O_2) [12], ammonium dinitramide (ADN)-based fuels (e.g., LMP-103S), hydroxylammonium nitrate (HAN)-based propellants (e.g., AF-M315E/ASCENT) [13], water electrolysis propulsion methods, and fuel blends incorporating nitrous oxide (N_2O_2) [14,15,16]. Among these, N_2O_2 -based fuel mixtures have received relatively less attention, prompting increased research focus. N_2O_2 is particularly promising as an oxidizer due to its oxygen-enriching properties and the significant exothermicity of its self-decomposition reaction [17,18], expressed as:

$$N_2O \rightarrow N_2 + 0.5 O_2 + 81.97 (kJ/kmol)$$
 Eq. 1

However, its role in influencing entropy generation—a key parameter in evaluating second-law efficiency—remains insufficiently explored. Numerous studies have advanced the understanding of N_2O -based combustion. Vandooren et al. [19] compared methane (CH_4)—oxygen (O_2) and CH_4 — N_2O flames, identifying key species influencing flame formation. Newman-Lehman et al. [20] examined the structure and extinction of CH_4 — N_2O and ethane (C_2H_6)— N_2O flames, noting that higher N_2O fractions reduced burning velocity. Powell et al. [21] emphasized the importance of adjusting the reaction rate constant for N_2O and hydrogen radical (H) to accurately simulate laminar flame speed in N_2O -hydrocarbon flames. Razus et al. [22] compiled a comprehensive database to support the development and validation of chemical kinetic models for fuel— N_2O reaction systems. Similarly, Wang and Zhang [23] refined a reaction mechanism for ethylene (C_2H_4)— N_2O flames through sensitivity analysis, enabling accurate prediction of laminar burning velocity. Shebeko et al. [24] demonstrated that N_2O , as an oxidizer, significantly extends the flammability limits of hydrogen (H_2)— N_2O and CH_4 — CH_2 0 flames. Beyond flame characteristics, Li et al. [25–27] found that CH_2 0 decomposition influences soot temperature and the balance between soot formation and oxidation. Notably, Li et al. [1] validated a measurement technique through numerical simulations, proposing its use for verifying chemical mechanisms in premixed N_2O flames.

Energy efficiency is a critical performance metric in combustion systems, driving research to maximize conversion efficiency for a given energy input. Entropy analysis provides a robust method for evaluating energy efficiency by quantifying the entropy generation rate (σ), which measures energy dissipation due to irreversible processes. Higher σ values lead to increased exergy loss and reduced second-law efficiency (η_{II}) . Several studies have explored σ in combustion processes. Cai et al. [28] point out that incorporating a bluff-body in hydrogen-fueled meso-scale combustors significantly enhances flame stability and fuel mixing efficiency, thereby optimizing thermal performance and improving exergy efficiency, reducing exergy losses, and providing an effective approach for high-efficiency energy conversion. Guan et al. [29] point out that entropy generation in a bifurcating thermoacoustic combustor is predominantly driven by temperature fluctuations near the flame, contributing significantly to the system's irreversibility and highlighting the need for effective entropy management to enhance combustor efficiency. Arpaci and Selamet [30] derived an entropy generation equation for one-dimensional flames, advocating the use of established flame structure models for real flame entropy analysis. Nishida et al. [31] analyzed σ in a one-dimensional laminar diffusion flame during head-on quenching, identifying chemical reactions as the primary contributor to σ, with heat conduction becoming dominant near quenching. Safari et al. [32,33] investigated the effect of H_2 addition on σ in non-premixed CH₄-air flames, finding that higher H_2 fractions reduce σ due to simpler reaction pathways involving fewer minor species, although heat conduction increases with rising temperatures. In the section on burner selection, the triple port burner is favored for its superior attributes, including enhanced mixing efficiency, greater flame stability, lower emissions, and adaptability across various industrial applications. As a result, many researchers [34,35] have employed triple port burners in combustion studies to leverage these benefits. Chou et al. [36] conducted numerical simulations using a triple-port burner to study σ in CH₄-N₂O diffusion flames, revealing that N₂O decomposition significantly enhances irreversibility, primarily through intensified chemical reactions driven by thermal effects. Yu and Wu [37] developed a novel approach to quantify non-equilibrium σ in premixed stretched CH₄ flames, showing that strain rate strongly influences chemical irreversibility, while pressure and temperature affect heat conduction, mass diffusion, and chemical irreversibility. They also proposed an empirical formula for predicting irreversibility based on flame thickness, applicable to various fuel mixtures. Datta [38] explored the relationship between σ and gravitational levels, noting that heat conduction increases with gravity, while low-gravity conditions yield a more uniform temperature distribution, reducing σ . Zhang et al. [39] analyzed σ and exergy loss in an ethylene co-flow diffusion flame, demonstrating that soot significantly impacts σ through thermal radiation. Yang et al. [40] examined how inert blocks affect temperature profiles and σ in a micro combustor, providing insights into combustion dynamics. Liu et al. [41] compared σ and exergy loss in laminar premixed flames under standard and engine-like conditions, finding that chemical reactions dominate σ in autoignition flames, influenced by flame thickness and fuel consumption pathways.

Given potential of N_2O as an oxidizer, calculating σ is crucial for optimizing its use in combustion systems. This study employs numerical simulations to investigate σ in CH_4-N_2O diffusion flames, analyzing contributions from viscous dissipation, heat conduction, mass diffusion, and chemical reactions. Each physical interpretation and spatial distribution of mechanism are examined. The study also explores the effect of replacing N_2O with a nitrogen-oxygen (N_2-O_2) mixture (67 % N_2+33 % O_2), which maintains the same nitrogen-to-oxygen ratio (N_2-C_2) as N_2O , to isolate the impact of N_2O decomposition on σ . Additionally, the influence of increasing the central oxidizer inlet velocity is assessed, as it can alter flame structure, potentially forming a dual-flame configuration with an inner inverse diffusion or partially premixed flame and an outer normal diffusion flame. By quantifying irreversibility, this study provides insights into optimizing combustion efficiency and minimizing energy loss in N_2O -based propulsion systems.

2. Numerical simulation setup

2.1. Numerical model

To analyze the entropy generation rate (σ) of a methane (CH₄)–nitrous oxide (N₂O) diffusion flame, this study employs the commercial computational fluid dynamics software Star-CCM+. To enhance computational efficiency, the flame is modeled within a two-dimensional framework. The simulation is governed by fundamental equations, including the two-dimensional Navier–Stokes equations, steady-state formulations, species transport equations for individual chemical constituents, and conservation laws for mass and energy.

Diffusion in multicomponent mixtures is modeled using a generalized approximation that extends Fick's law for binary diffusion to account for all species except one, reformulating the species diffusion flux or velocity equation. The dynamic viscosity, specific heat, and thermal conductivity of the multicomponent gas are calculated using the mass-weighted averaging method. A key parameter in this framework is the effective binary diffusivity of species i in the mixture m, derived from kinetic theory as follows:

$$D_m = rac{1 - X_i}{\sum\limits_{i=1,i
eq m} rac{X_i}{D_{i,m}}}$$
 Eq. 2

Here, D_m represents the effective binary diffusivity (m²/s), X_i denotes the mole fraction of species i, and $D_{i,m}$ signifies the binary diffusivity of species i and m (m²/s). The binary diffusivity $D_{i,m}$ is computed using the Chapman–Enskog equation [42], which describes molecular interactions in gases, as follows:

$$D_{i,m} = \frac{2.66 \times 10^{-7} T^{3/2}}{PM_{i,m}^{1/2} \sigma_{i,m}^2 \Omega(T^*)}$$
 Eq. 3

where the reduced molecular weight $M_{i,m}$ is defined as:

$$M_{i,m}=rac{2M_iM_m}{M_i+M_m}$$
 Eq. 4

In these equations, M_i and M_m are the molecular weights of species i and m (kg/kmol), respectively; T is the temperature (K); P is the static pressure (Pa); $\sigma_{i,m}$ is the collision diameter (K) for the species pair i and i, representing the effective distance between colliding molecules; and $\Omega(T^*)$ is the collision integral, a dimensionless function of the reduced temperature i. The reduced temperature is defined as:

$$T^* = \frac{kT}{\varepsilon_{im}}$$
 Eq. 5

where k is the Boltzmann constant (1.38 \times 10⁻²³ m² kg/s²·K), and $\varepsilon_{i,m}$ is the Lennard–Jones potential energy (*J*) specific to the interacting species pair *i* and *m*, characterizing their intermolecular forces.

The simulation utilizes a coaxial triple-port burner, as illustrated in Fig. 1, to generate the diffusion flame. The burner consists of

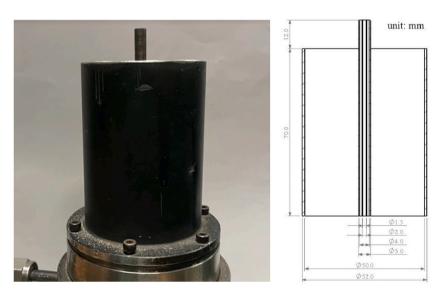


Fig. 1. Schematic of the adopted triple-port burner.

three concentric ports: an outer annular port supplying coflow air to stabilize and shield the flame, an inner annular port delivering CH₄, and a central circular port providing the oxidizer, either N_2O or a nitrogen-oxygen (67 $\%N_2-33\%O_2$) mixture. The burner's nozzles have inner (outer) diameters of 50 (52) mm for the coflow port, 4 (5) mm for the fuel port, and 1.5 (2) mm for the oxidizer port, arranged from outermost to innermost. To promote flame stability, the fuel and oxidizer ports are designed to protrude 12 mm beyond the coflow port outlet, ensuring stable and well-defined flame development.

The fuel velocity (v_F) and co-flow velocity are maintained at 0.1 m/s, aligning the fuel and oxidizer ports at the same vertical level. The oxidizer velocity (v_O) is adjusted based on the fuel-oxidizer velocity ratio (R), defined as the ratio of oxidizer to fuel velocity. The flame length, observed to be less than 2 cm, justifies a 6 cm computational domain height for the open environment. Initial conditions include a uniform temperature of 293 K and velocity field at the inlet for the fuel, oxidizer, and co-flow. The flow remains laminar, with Reynolds numbers ranging from 17.9 to 302.9, and the outlet pressure is fixed at 101,325 Pa. Heat transfer between the combustible fluid and the stainless-steel burner wall is modeled using a coupled boundary condition.

The numerical simulation employs a nonuniform grid, with refined resolution along the centerline reaction zone to enhance accuracy. A grid independence study confirms that doubling the computational nodes results in less than 1 % variation in peak temperature and species distribution. Convergence is achieved when residuals of the governing equations fall below 10^{-5} .

The Unified San Diego Mechanism (USM) [43] is adopted for the chemical kinetics, comprising 582 reactions and 96 species. The USM integrates the USC Mech II-2 carbon hydroxide model [44] (529 reactions) with the San Diego N_2O mechanism [45] (53 reactions), with adjusted rate constants to ensure compatibility. Validated extensively [43], the USM accurately predicts combustion behavior. Li et al. [1] compared the USM and Unified GRI-Mech (UGM) mechanisms in CH_4 – N_2O premixed flames using a slot burner, finding that the USM provides more accurate predictions of laminar burning velocity. Furthermore, previous work by Li et al. [36] has experimentally validated the entropy and exergy models, establishing a solid foundation for the present study.

2.2. Exergy analysis

Four governing equations were used to obtain various flame characteristics, such as temperature, flame structure, velocity field, species distribution, and heat release rate. The mechanism used in the numerical simulation enabled exergy analysis to be performed through postprocessing.

An essential parameter in exergy analysis is the second-law efficiency (η_{II}), which quantifies the proportion of energy available for effective use in the combustion system. This efficiency can be mathematically expressed as follows:

$$\eta_{II} = rac{\dot{A}_{out}}{\dot{A}_{in}}$$
 Eq. 6

where \dot{A}_{in} signifies the exergy input (W) delivered by the inlet gas to the combustion system, and \dot{A}_{out} is the remaining exergy (W) after the incoming exergy has been consumed through an irreversible process. The remained exergy can be defined as follows:

$$\dot{A}_{out} = \dot{A}_{in} - \dot{I}$$
 Eq. 7

where \hat{I} is the irreversibility (W) representing the irreversible processes in the combustion process. The irreversibility of the combustion process can be determined from the entropy generation rate resulting from the transport of heat, mass, and momentum and the chemical reactions in the combustion process. The general entropy transport equation can be used to calculate the entropy generation rate as follows:

$$\sigma_{tot}'' = \frac{\tau : \nabla u}{T} + \frac{(\lambda \nabla T \cdot \nabla T)}{T^2} + Rg \sum_{i} \left(\frac{\rho D_{\text{eff}}}{X_i}\right) \nabla Y_i \cdot \nabla X_i - \sum_{i} \frac{\mu_i \cdot \dot{\omega}_i}{T}$$
 Eq. 8

The equation of the entropy generation rate can be divided into five items: fluid viscosity, heat conduction, mass diffusion, body force, and the chemical reaction. Fourier's and Fick's laws were applied, and gravity was the only body force in the numerical simulation. Eq. (8) can be simplified and divided into the following expressions:

$$\sigma_{ extsf{vis}}^{''} = rac{(au:
abla u)}{T}$$
 Eq. 9

$$\sigma_{cond}^{''}=rac{(\lambda
abla T\cdot
abla T)}{T^2}$$
 Eq. 10

$$\sigma_{\text{diff}} = Rg \sum_{i} \left(\frac{\rho D_{\text{eff}}}{X_{i}} \right) \nabla Y_{i} \cdot \nabla X_{i}$$
 Eq. 11

$$\sigma_{\mathit{chem}}^{''} = -\sum_{i} rac{(\mu_i \ \dot{\omega}_i)}{T}$$
 Eq. 12

$$\sigma'_{tot} = \sigma''_{vis} + \sigma''_{cond} + \sigma''_{diff} + \sigma''_{chem}$$
 Eq. 13

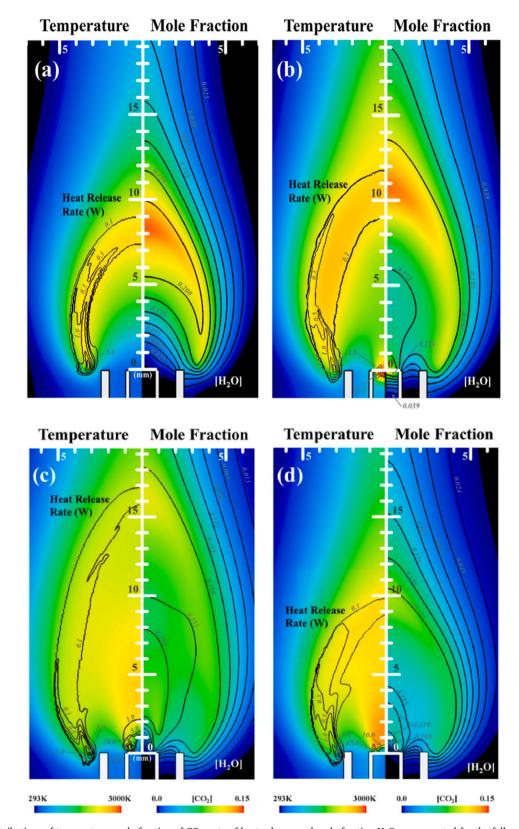


Fig. 2. Distributions of temperature, mole fraction of CO_2 , rate of heat release, and mole fraction H_2O are presented for the following cases: (a) oxygen-enriched mixture (67 % nitrogen $(N_2) + 33$ % oxygen (O_2)) at fuel-oxidizer velocity ratio (R) of 1, (b) nitrous oxide (N_2O) at R = 1, (c) oxygen-enriched mixture at R = 5, and (d) N_2O at R = 3.

The volumetric entropy generation rate (σ') is a key quantity, measured in W/m³·K, while the viscous stress (τ) and thermal conductivity (λ) are expressed in N/m² and W/m·K, respectively. The species production rate ($\dot{\omega}_i$) and effective mass diffusivity (D_{eff}) are also considered, quantified in W/m·K and m²/s. In this framework, the velocity vector (u), temperature (T), specific gas constant (R_{σ}), and density (ρ) are fundamental parameters representing flow dynamics and thermodynamic properties.

Furthermore, the mass fraction (Y_i) and mole fraction (X_i) characterize the distribution of species i, with its chemical potential (μ_i) derived from Gibbs' function and mathematically defined as:

$$\mu_i = h_i(T) - Ts_i(T) + RT \ln(X_i P/P_{ref})$$
 Eq. 14

In this context, the total pressure is denoted by P (Pa), while the reference pressure, P_{ref} , is set at a constant value of 101325 Pa. The specific enthalpy (h_i) and specific entropy (s_i) of species i are expressed in units of J/kg and J/kg·K, respectively.

As outlined in Equation (13), the local volumetric entropy generation rate arises from four primary mechanisms: heat conduction, chemical reactions, mass diffusion, and viscous dissipation, each contributing to the overall entropy production in the system. Under the specified conditions, the impact of the viscous dissipation term is minimal and can be disregarded in the calculations. The total entropy generation rate, denoted as σ' , is determined using the following equation:

$$\sigma_{tot}' = \iint 2\pi r \sigma_{tot}'' dr dz$$
 Eq. 15

After calculating the entropy generation rate, the irreversibility should be determined for exergy analysis. The Gouy–Stodola theorem [46] provides the basis for calculating irreversibility, which can be determined using the following equation:

$$\dot{I} = T_{ref} \, \sigma_{tot}'$$
 Eq. 16

For this study, the reference temperature T_{ref} was defined as 298 K. After determining the irreversibility from the entropy generation rate, the second-law efficiency of the combustion process can be calculated. Equation (6), which represents second-law efficiency, can be restated as follows [38]:

$$\eta_{II}=1-rac{\dot{I}}{\dot{A}_{
m in}}$$
 Eq. 17

In most cases, the incoming exergy is primarily contributed by the fuel, as it serves as the energetic gas. However, in this study, N_2O , an energetic oxidizer, was used and demonstrated a higher chemical availability compared to the fuel. Therefore, the oxidizer also contributes to the incoming exergy when N_2O is used as the oxidizer. The incoming exergy is calculated as follows:

$$\dot{A}_{in} = \frac{\dot{m}}{M_{mix}} \sum_{i} X_i a_i$$
 Eq. 18

In this context, a_i represents the specific availability of species i (J/kg), M_{mix} denotes the molecular weight of the mixture, and \dot{m} corresponds to the mass flow rate (kg/s). The specific availability a_i is mathematically defined as:

$$a_i = h_i - h_{i,0} - T_0 (s_i - s_{i,0}) + \frac{v^2}{2} + gz + a_i^{ch}$$
 Eq. 19

In this equation, z corresponds to the axial distance measured from a reference height (m), v represents velocity (m/s), and g denotes gravitational acceleration (m/s²).

Moreover, $h_{i,0}$ and $s_{i,0}$ indicate the specific enthalpy and specific entropy of species i at a reference temperature of 298 K. This study also considers the specific chemical availability of species i, denoted as a_i^{ch} (J/kg) [47].

On the basis of the study of Szargut, the specific chemical availabilities of CH₄ and N₂O, which were used as incoming gases, were found to be 802.3 and 82.05 kJ/mol, respectively. N₂ and O₂, which are nonenergetic gases, have a specific chemical availability of 0. The same applies to air, which is a mixture of N₂ and O₂. However, the incoming exergy of air or O₂-enriched gas (67 % N₂ + 33 % O₂) is nonzero because the gas is preheated through the stainless-steel wall of the burner. Moreover, kinetic and potential energy terms were not considered because they could not be used during the combustion process. Therefore, the availability equation of each incoming species (Eq. (19)) can be simplified as follows:

$$a_i = h_i - h_{i,0} - T_0(s_i - s_{i,0}) + a_i^{ch}$$
 Eqs. 20

3. Results and discussion

3.1. Structure and species distributions

Fig. 2 presents the numerical simulation results for the diffusion flames of CH₄ and N_2O compared to those of oxygen-enriched conditions (67 % N_2 + 33 % O_2), focusing on distributions of the mole fraction of carbon dioxide (CO₂), contours of the mole fraction of water (H₂O), rates of heat release, and profiles of temperature across three oxidizer conditions. The results compare the cases of

 O_2 -enriched conditions at ratios of fuel-oxidizer velocity (R) of 1 and 5 (denoted R1 and R5, respectively; Fig. 2a and c) and the case of N_2O at R=3 (R3; Fig. 2d).

In the cases of O_2 -enriched conditions, the R5 case exhibits a structure of dual flames, comprising an inner inverse diffusion flame and an outer normal diffusion flame, unlike the structure of a single flame in the R1 case. The maximum temperature in the R5 case exceeds that in the R1 case by over 450 K, reaching 2457 K, due to enhanced mixing of fuel and oxidizer near the rim of the central nozzle (Fig. 2c). A strong rate of heat release of 25 W is observed near the central nozzle in the R5 case, absent in the R1 case. Although the outer flame in the R5 case produces a weaker rate of heat release (5 W) compared to that in the R1 case (15 W), the increased velocity of the oxidizer inlet stretches the flame, extending the zone of high temperature to 14–17 mm in height above the burners (HABs), compared to 8–10 mm HABs in the R1 case (Fig. 2a and c). This elongation broadens the spatial distributions of H_2O and H_2O and H_3O and H_3

For the case of N_2O at R=3, the decomposition of N_2O generates a thermal effect that drives the formation of a structure of dual flames (Fig. 2d). The inner flame reaches a peak temperature of approximately 2778 K, significantly higher than the temperature of the outer flame and the maximum of 2457 K in the R1 case (Fig. 2b and d). A substantial rate of heat release of 45 W is sustained at the exit of the oxidizer tube in the inner flame, nine times higher than the 5 W of the outer flame (Fig. 2d). The zone of high temperature in the R3 case is more confined, spanning 0-6 mm longitudinally and 0-1.5 mm transversely, and is positioned further upstream compared to the R5 case (14–17 mm HABs). The intense inner flame in the R3 case reduces the overall height of the diffusion flame of the outer region, as shown in Fig. 3, compared to the broader region of high temperature in the R1 case (9–12 mm longitudinally, Fig. 2b).

The mole fractions of CO_2 and H_2O in the outer flames of the R1 and R3 cases are similar, with maximum values of 0.094 and 0.219, respectively, but slightly lower in the R3 case due to the dominant consumption of CH_4 by the inner flame (Fig. 2b and d). In the R3 case, the structure of dual flames in the inner region intensifies the downstream distributions of CO_2 and CO_2 and CO_2 concentration located at the top of the outer flame along the centerline and regions of high CO_2 concentration near the inner flame, corresponding to the zone of high temperature (Fig. 2d). In contrast, the R5 case shows slightly higher concentrations of CO_2 and CO_2 and CO_3 and

Comparing the structures of dual flames in the R5 case of O_2 -enriched conditions and the R3 case of N_2O (Fig. 2c and d), the N_2O case achieves a higher temperature (2778 K vs. 2457 K) and greater rate of heat release (45 W vs. 25 W) despite a lower R value. This is attributed to the exothermic decomposition of N_2O , which concentrates heat release and temperature upstream, enhancing the intensity of combustion. The distributions of CO_2 and H_2O remain comparable between the two cases, with zones of high concentration reflecting the respective structures of the flames.

3.2. Temperature, vector field, and species distribution near the nozzle rim

Figs. 4 and 5 provide a detailed analysis of the region surrounding the rim of the central nozzle, highlighting significant differences among the cases presented in Fig. 2. In Fig. 4, the left panel illustrates the distribution of temperature alongside vector fields of velocity, while the right panel shows the concentration profile of isocyanic acid (HNCO) combined with the distribution of hydroperoxyl (HO₂). The right panel also identifies the zone of preignition [48–50], which primarily influences oxidation at lower temperatures. Within this zone, hydroperoxides (H₂O₂) form at relatively low temperatures, ranging from 400 to 1000 K, through reaction R. 23 (HO₂ + HO₂ \rightarrow H₂O₂ + O₂) [23]. Consequently, HO₂ acts as a precursor for the identification of the preignition zone in flames of hydrocarbons. Additionally, the presence of HNCO provides evidence of the involvement of nitrous oxide (N₂O) in the combustion of hydrocarbons, likely resulting from reactions R. 540 REV (HNCO + M \rightarrow NH + CO + M) and R. 542 REV (HNCO + O \rightarrow NCO + OH). For example, in R. 540, NH originates from N₂O, while CO derives from the fuel.

The cases of oxygen-enriched (O₂-enriched, 67 % nitrogen (N₂) + 33 % oxygen (O₂)) conditions, specifically R1 and R5 (fuel-

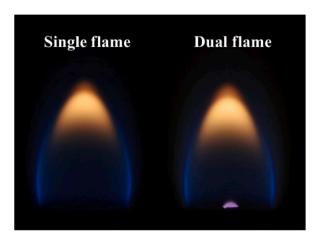


Fig. 3. Photographs illustrating the structures of single and dual flames in the diffusion of methane (CH₄) with nitrous oxide (N₂O).

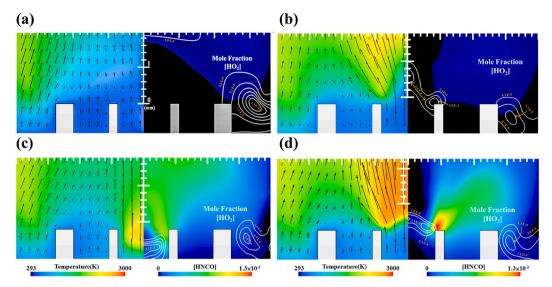


Fig. 4. The left panel illustrates the temperature with the velocity vector field, while the right panel shows the distribution of HNCO mole fraction combined with HO_2 mole fraction for the following cases: (a) an O_2 -enriched mixture at R=1, (b) an O_2 -enriched mixture at R=5, (c) N_2O at R=1, and (d) N_2O at R=3.

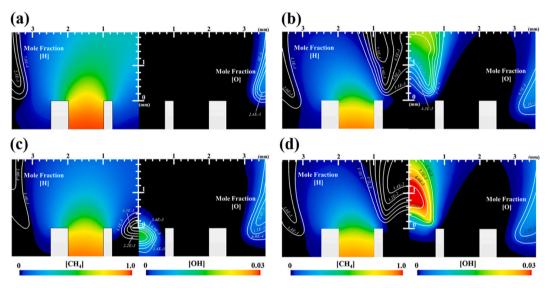


Fig. 5. Mole fraction of CH_4 overlaid with that of H (left) and mole fraction of OH overlaid with that of O (right) for (a) an O_2 -enriched mixture when R=1, (b) an O_2 -enriched mixture when R=1, and (d) N_2O when R=3.

oxidizer velocity ratio (R) of 1 and 5, respectively), exhibit notable differences. The left panels of Fig. 4a and b shows that the formation of an inner flame in the R5 case concentrates regions of high temperature near the exit of the central tube. This concentration induces thermal expansion, accelerating the fluid of the central region and intensifying the interaction between the oxidizer and the fuel compared to the R1 case. The distribution of velocity vectors in the left panel indicates a higher average magnitude in the R5 case than in the R1 case, suggesting more efficient mixing. The right panels reveal further distinctions. The concentrations of HNCO remain similar in both R1 and R5 cases, but the concentration of HO_2 differs markedly. In the R5 case, the concentration of HO_2 peaks at approximately 3.9×10^{-4} near the rim of the central tube, a phenomenon absent in the R1 case (Fig. 4a) due to its structure of a single flame. This elevation in HO_2 concentration in the R5 case correlates with the location of the flame just downstream of the rim of the central nozzle.

Fig. 4c and d presents results for the N_2O cases at R1 and R3, respectively. In the R1 case, the high temperature within the central tube, driven by the release of heat from the decomposition of N_2O , accelerates the velocity, drawing the fuel toward the centerline and facilitating mixing. In the R3 case, the formation of an inner flame significantly increases the velocity, further enhancing the mixing of fuel and oxidizer. The concentration of HNCO in the R3 case reaches a peak of 1.3×10^{-3} , higher than in the R1 case, but is largely

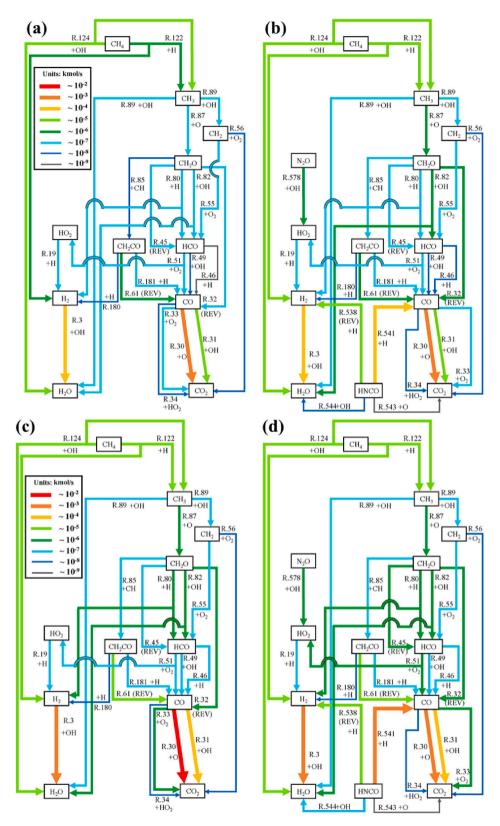


Fig. 6. Primary reaction pathways leading to the formation of CO_2 and H_2O for (a) an O_2 -enriched mixture at R=1 [36], (b) N_2O when R=1, (c) an O_2 -enriched mixture when R=5 [36], and (d) N_2O when R=3.

depleted within the region of high temperature. In contrast, the R1 case shows a more uniform distribution of HNCO due to the absence of an inner flame. The inner flame in the R3 case positions HO_2 further downstream at the exit of the central nozzle (Fig. 4d). Notably, hydroxyl radicals (OH) react with N_2O to form HO_2 via reaction R. 578 ($N_2O + OH \rightarrow N_2 + HO_2$). In the R3 case, the inner flame produces abundant OH radicals, which react with N_2O , leading to a significant accumulation of HO_2 near the exit of the central nozzle, with a maximum concentration of 1.0×10^{-4} compared to 1.0×10^{-4} in the R1 case. In the R1 case, the diffusion of methane (CH₄) results in dissociation into methyl (CH₃), formaldehyde (CH₂O), and formyl (HCO), while N_2O dissociates into N_2O , generating N_2O 0 within the central nozzle through reaction R. 51 (HCO + N_2O 0 + HO₂).

A comparison of Fig. 4b and d, which depict the distributions of the mole fractions of HNCO and HO₂ in the O₂-enriched case (R = 5) and the N₂O case (R = 3), elucidates the effects of the N₂O oxidizer. The high temperature of the inner flame near the rim of the central nozzle in both cases increases the velocity of the fluid from the central tube (left panel). The N₂O case exhibits a higher temperature and velocity than the O₂-enriched case, driven by the substantial release of heat from the decomposition of N₂O. This decomposition also triggers the formation of an inner flame in the N₂O case at R = 1. The right panels of Fig. 4b and d shows similar distributions of HO₂ in both cases, but the HO₂ distribution extends further downstream in the O₂-enriched case due to the higher velocity of the oxidizer inlet. The maximum mole fraction of HO₂ in the outer region is 1.3×10^{-4} in the O₂-enriched case and 1.1×10^{-4} in the N₂O case. In the inner region, the O₂-enriched case reaches a HO₂ concentration of 3.9×10^{-4} , three times that of the outer region, while the N₂O case reaches 3.0×10^{-4} , nearly five times that of the outer region. Thus, the inner region of the N₂O case exhibits a higher mole fraction of HO₂ than the O₂-enriched case, while the outer regions show comparable values. The concentration of HNCO, originating from reverse reactions R. 554 (NH + NO \rightarrow N₂O + H), R. 556 (NH₂ + H \rightarrow NH + H₂), and R. 558 (NH₂ + OH \rightarrow NH + H₂O), differs significantly between the two cases. In the N₂O case, HNCO displays a broader distribution and higher concentration, with a maximum of approximately 1.3×10^{-3} , primarily in the zone of high temperature near the rim of the central nozzle, compared to the O₂-enriched case.

Fig. 5 illustrates the distributions of the mole fractions of CH_4 and associated radicals in the combustion of CH_4 with N_2O and oxygen-enriched (67 % $(N_2) + 33$ % (O_2)) oxidizers. The left panel displays the mole fraction of CH_4 alongside that of H, while the right panel presents the mole fraction of O overlaid with that of OH. The results compare the O_2 -enriched cases at fuel-oxidizer velocity ratios (R) of 1 and 5 (denoted R1 and R5, respectively; Fig. 5a and b) and the N_2O cases at R=1 and R=3 (R1 and R3, respectively; Fig. 5c and d).

In the O_2 -enriched cases, Fig. 5a and b highlight distinct behaviors between R1 and R5. In the zone of elevated temperature in the R5 case (left panel, Fig. 5b), the decomposition of CH_4 generates H radicals, reaching a peak mole fraction of approximately 7.5×10^{-3} near the rim of the central nozzle. In contrast, the R1 case produces H radicals primarily in the outer region, with a lower concentration. A similar pattern emerges for OH and O radicals (right panel, Fig. 5b). In the R5 case, the dissociation of O_2 into O radicals, followed by their interaction with H radicals, produces OH radicals in the region of high temperature, with maximum mole fractions of 0.012 and 2.9×10^{-3} , respectively. The R1 case shows reduced radical formation in the inner region due to its structure of a single flame.

For the N_2O cases, Fig. 5c and d reveal enhanced radical formation in the R3 case compared to the R1 case. In the R3 case (left panel, Fig. 5d), the decomposition of CH₄ within the zone of elevated temperature yields a significant concentration of H radicals, peaking at 1.4×10^{-2} near the rim of the central nozzle. In contrast, the R1 case converts minimal CH₄ into H radicals, with a maximum mole fraction of 4.3×10^{-3} inside the central tube (Fig. 5c). The right panels (Fig. 5c and d) show that the conversion of N_2O into O radicals in the region of high temperature, with a maximum mole fraction of 1.1×10^{-2} , drives the production of OH radicals, reaching a peak of 0.03 in the R3 case. The R1 case exhibits lower intensities of these reactions, with reduced O and OH radical concentrations inside the central tube.

A comparison of Fig. 5b and d, representing the O_2 -enriched case at R=5 and the N_2O case at R=3, respectively, underscores the impact of the dual-flame structure observed in both cases (Fig. 2c and d). The decomposition of CH_4 in the zone of elevated temperature generates H radicals in the inner region of both cases, but the N_2O case produces a greater accumulation, with a mole fraction of 1.4×10^{-2} in the inner region compared to 7.5×10^{-3} in the O_2 -enriched case. In the outer region, the H radical mole fraction reaches 3.6×10^{-3} in both cases. The peak H radical concentration occurs between 0.6 and 1 mm in the O_2 -enriched case and between 0.6 mm in the 0.00 case, reflecting the upstream positioning of the inner flame in the 0.02 case.

The conditions of elevated temperature near the rim of the central nozzle promote the decomposition of the oxidizer, leading to the formation of OH and O radicals in the inner region of both cases. The distributions of these radicals follow similar patterns, but the N_2O case exhibits higher mole fractions. In the N_2O case, the maximum OH radical mole fraction reaches 0.012 in the outer region and 0.03 in the inner region, approximately 1.5 times higher than in the O_2 -enriched case. Similarly, the O radical mole fraction peaks at 2.9×10^{-3} in the outer region and 1.1×10^{-2} in the inner region of the N_2O case, nearly double the values in the O_2 -enriched case. These differences highlight the enhanced radical production driven by the decomposition of N_2O in the dual-flame structure.

3.3. Major reaction pathway

The concentrations and spatial distributions of CO_2 and H_2O differed between the O_2 -enriched and N_2O cases, even with the same fuel flow rate. To explain these variations, the primary reaction pathways responsible for converting CH_4 into CO_2 and H_2O were analyzed. Fig. 6 presents these key reaction pathways involved in product gas formation. The reaction constant (k) for each reaction is determined using the Arrhenius equation, given by:

$$k = AT^b \exp(-E_a/R_uT)$$
 Eq. 21

The overall reaction rate follows a specific mathematical expression. Prior to this, the reaction rate (Δv) is derived from the molar concentration of the reactive species and the reaction constant. In this expression, E_a denotes the activation energy, b represents the temperature exponent, and A corresponds to the pre-exponential factor.

$$\Delta v_{tot} = \iiint \Delta v(r, \theta, z) dV = \int_0^L \int_0^R 2\pi r \Delta v(r, z) dr dz$$
 Eq. 22

Fig. 6 illustrates the primary reaction pathways for both the N2O and O2-enriched cases; the reaction paths have similarities but different reaction rates. Initially, in both cases, CH_4 decomposed into CH_3 , H_2 , and H_2O through R. 122 ($CH_4 + H \rightarrow CH_3 + H_2$) and R. 124 (CH₄ + OH \rightarrow CH₃ + H₂O). H₂O was then produced by R. 3 (H₂ + OH \rightarrow H₂O + H). In the CO₂ formation pathway, CH₃ transforms into CH_2O by R. 87 ($CH_3 + O \rightarrow CH_2O + H$) and is then converted into HCO by the R. 80 ($CH_2O + H \rightarrow H_2 + HCO$), R. 82 ($CH_2O + OH \rightarrow HCO + HCO$ $H_2O + H_2O$), and reverse R. 45 (H + HCO \rightarrow CH₂O) reactions. CO is produced from HCO by R. 46 (HCO + H \rightarrow H₂ + CO), R. 49 (HCO + OH \rightarrow H₂O + CO), and R. 51. CH₂CO is formed through R. 85 (CH₂O + CH \rightarrow CH₂CO + H), which contributes to the formation of CO through the R. 181 (CH₂CO + H \rightarrow CO + CH₃) and reversed R. 61 (CO + CH₂ \rightarrow CH₂CO) reactions. In the final stage, CO primarily converts into CO₂ through R. 30 (CO + O \rightarrow CO₂), R. 31 (CO + OH \rightarrow CO₂ + H), R. 33 (CO + O₂ \rightarrow CO₂ + O), and R. 34 (CO + OH \rightarrow CO₂ + H), R. 33 (CO + OH \rightarrow CO₂ + OH \rightarrow COH \rightarrow CO₂ + OH \rightarrow CO₂ $HO_2 \rightarrow CO_2 + OH$), especially R. 30 and R. 31. In the O_2 -enriched condition, the R1 and R5 cases had structural variations, which led to substantial differences in the reaction intensities observed in these cases (Fig. 6a and c, resepectively). Reaction 122 (R. 122) was enhanced in the R5 case, which led to the production of additional CH₃ and H₂ from CH₄. This phenomenon caused Reactions 3 (R. 3) and 87 (R. 87) to intensify, which resulted in the production of additional H₂O and CH₂O. As the formation of CH₂O increased, additional HCO was formed through Reactions 80 (R. 80), 82 (R. 82), and the reverse of Reaction 45 (R. 45 REV). Consequently, additional CO was produced through Reactions 46 (R. 46) and 49 (R. 49) because of the enhanced HCO formation. The increased production of CO led to the formation of additional CO₂ through R. 30, R. 31, and R. 33. Moreover, the increased intensity of the R. 80 and R. 82 reactions resulted in the production of additional H₂ and H₂O in the R5 case. The aforementioned results suggest that the existence of an inner flame in the R5 case (as shown in Fig. 2c) leads to more intense reactions and more heat release (up to 25 W) near the central nozzle rim.

Fig. 6b and d illustrate the reaction pathways for two R ratios with N_2O as the oxidizer. The primary reaction pathways were the same for both R ratios; however, the reaction intensity increased because of the increased N_2O input. This phenomenon caused an increase in the heat release in the reaction zone, which resulted in a more intense reaction. As depicted in Fig. 6d, Reactions 122 (R. 122) and 124 (R. 124) are responsible for the formation of CH_3 and H_2 . CH_3 is subsequently converted into CH_2O through Reactions 87 (R. 87) and 89 (R. 89). However, CH_2O undergoes conversion into HCO through Reactions 80 (R. 80), 82 (R. 82), 85 (R. 85), and the reverse of Reaction 45 (R. 45 REV). In contrast to the R1 scenario, it is noteworthy that Reactions 80 (R. 80) and the reverse of Reaction 45 (R. 45 REV) become more pronounced in the R3 case, resulting in additional HCO production. Furthermore, Reactions 46 (R. 46), 49 (R. 49), and 51 (R. 51) are promoted due to the increased HCO production, leading to greater CO formation.

Moreover, an increase in the input of N2O facilitates the conversion of HNCO into CO through Reaction 541 (R. 541) and H2O

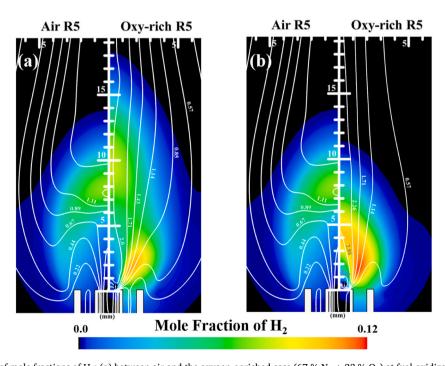


Fig. 7. Comparison of mole fractions of H_2 : (a) between air and the oxygen-enriched case (67 % $N_2 + 33$ % O_2) at fuel-oxidizer velocity ratio (R) of 5, and (b) between air and the nitrous oxide (N_2O) case at R=5 and R=3.

through Reaction 544 (R. 544). The rise in CO concentration intensifies Reactions 31 (R. 31) and 33 (R. 33), resulting in an increased production of CO_2 , as depicted in Fig. 6d. The enhancement of Reaction 80 (R. 80) leads to an increased generation of H_2 , intensifying Reaction 3 (R. 3) and resulting in higher H_2O generation when R equals 3.

Fig. 6c and d provide a comparison between the O_2 -enriched and N_2O cases, highlighting the different reaction pathways between the two conditions. Although the reactions in both cases had similar intensity because of the existence of a dual-flame structure in the cases, they exhibited some differences. The R. 45 REV and R. 51 reactions exhibited higher intensity in the N_2O case compared to the O_2 -enriched case, leading to an increased production of HCO, CO, and HO₂. However, despite CO formation being more significant in the N_2O case compared to the O_2 -enriched case, the intensity of the R. 30 reaction was relatively lower in the N_2O case. Fig. 6d presents several reactions that dominated the major reaction pathway and produced more CO, H_2 , H_2O , and G_2 in the G_2O case. These reactions included the reversed R. 538 (G_2O HNCO + H), R. 541 (HNCO + H O_2O NR. 543 (HNCO + O O_2O NH + CO₂), R. 544 (HNCO + OH O_2O HNCO), and R. 578 (O_2O HNCO + OH O_2O Preactions. In general, the majority of reactions, particularly those involving O_2O 0, exhibited slightly greater intensity in the O_2O 1 reactions. In general, the majority of the reaction at a specific R ratio.

Furthermore, the reaction pathways displayed in Fig. 6c and d indicate that H_2 production experiences an augmentation in the presence of O_2 -enriched and N_2O cases when the dual-flame structure is present. Specifically, Reactions 122 (R. 122) and 80 (R. 80)

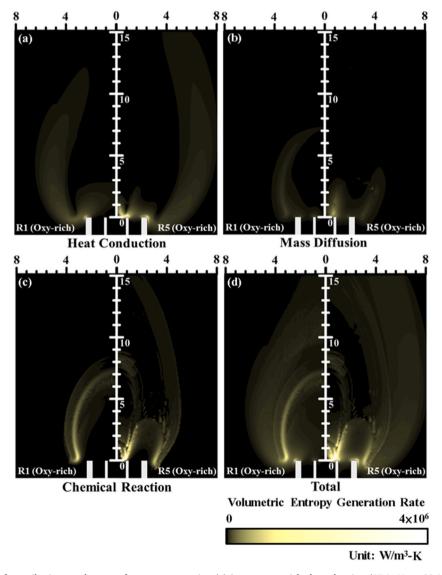


Fig. 8. Comparison of contributions to the rate of entropy generation (σ) in oxygen-enriched combustion (67 % $N_2 + 33$ % O_2) at fuel-oxidizer velocity ratios (R) of 1 (left) and 5 (right): (a) heat conduction, (b) mass diffusion, (c) chemical reactions, and (d) distribution of the total entropy generation rate.

exhibit greater intensity in the dual-flame instances (i.e., R=3 and R=5) compared to the single-flame instances (i.e., R=1). The data presented in Fig. 7a and b support this finding, showing that the H_2 concentration reached higher levels in both the O_2 -enriched case (peaking at approximately 0.09) and the N_2O case (with a maximum of around 0.12) compared to the air-alone case, where the highest concentration was approximately 0.065. The increased H_2 concentration led to a higher burning velocity, which caused the inner flame to move upstream and reattach to the central nozzle rim. This resulted in the formation of the dual-flame structure observed in the O_2 -enriched and N_2O diffusion flames.

3.4. Distribution of the entropy generation rate

To investigate the effects of the decomposition of nitrous oxide (N_2O) and changes in flame structure on the rate of entropy generation (σ) , numerical simulations are conducted using an oxygen-enriched mixture (67 % nitrogen $(N_2) + 33$ % oxygen (O_2)) and N_2O as oxidizers. Figs. 8 and 9 illustrate the contributions of mass diffusion, chemical reactions, and heat conduction to the distribution of entropy generation rates, as well as the total entropy generation rate for different oxidizers and flame structures. The term associated with chemical reactions dominates within the main zone of reaction, while the term related to heat conduction exerts the greatest influence in regions of high temperature and near the nozzle, where steep gradients of temperature occur. The term linked to mass diffusion is primarily concentrated in the zone of reaction, characterized by intense chemical activity and significant variations in species concentrations.

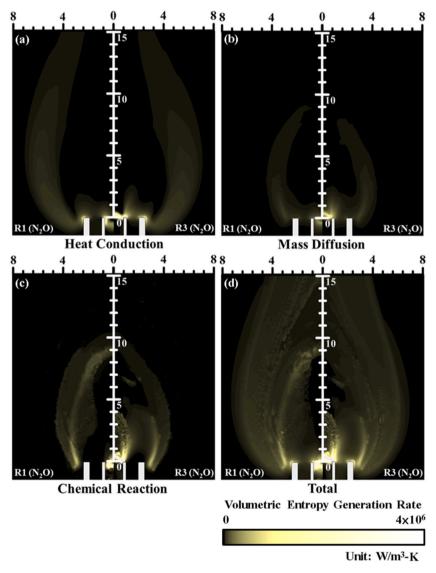


Fig. 9. Comparison of contributions to the rate of entropy generation (σ) in the N_2O case at fuel-oxidizer velocity ratios (R) of 1 (left) and 3 (right): (a) heat conduction, (b) mass diffusion, (c) chemical reactions, and (d) distribution of the total entropy generation rate.

In the O₂-enriched case, an increase in the fuel-oxidizer velocity ratio (*R*) from 1 to 5 transforms the flame structure from a configuration of a single flame to a configuration of dual flames, as depicted in Fig. 2a and c. Fig. 8 illustrates the variation in the rates of entropy generation between these conditions, with Fig. 8d specifically highlighting significant differences in the distribution of entropy between the R1 and R5 cases. The highest entropy generation occurs near the rim of the central nozzle in the R5 case, whereas in the R1 case, it is observed closer to the rim of the fuel nozzle. The structure of dual flames in the R5 case intensifies chemical reactions, resulting in steeper gradients of species and elevated temperatures in the region surrounding the rim of the central nozzle. The combined contributions of heat conduction, mass diffusion, and chemical reactions increase the total entropy generation in the R5 case by a factor of 2.09 compared to the R1 case.

Under O_2 -enriched conditions, the term associated with chemical reactions exerts the greatest influence in the R5 case, surpassing the term related to heat conduction by a factor of 1.13 and the term linked to mass diffusion by a factor of 3.81. The consumption of methane (CH_4) primarily by the inner flame in the R5 case weakens the chemical reactions in the outer flame compared to those in the R1 case. Consequently, the outer flame in the R1 case exhibits higher temperatures and steeper gradients of species than those in the R5 case. Fig. 8a, b, and 8c demonstrate that in the R5 case, the highest entropy generation from chemical reactions, mass diffusion, and heat conduction concentrates near the rim of the fuel nozzle. The outer flame in the R5 case shows a slightly higher entropy generation than that in the R1 case. However, as the flow progresses downstream, the effects of chemical reactions, mass diffusion, and heat conduction diminish rapidly in the R5 case, falling below those observed in the R1 case. Within the structure of dual flames in the R5

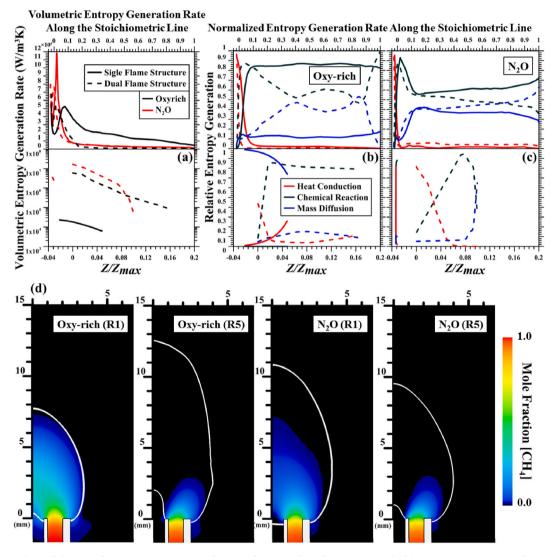


Fig. 10. Analysis of the rate of entropy generation (σ) along stoichiometric lines for oxygen-enriched $(67 \% N_2 + 33 \% O_2)$ and N_2O cases: (a) volumetric entropy generation rate along outer (top) and inner (bottom) stoichiometric lines at fuel-oxidizer velocity ratio (R) of 1, (b) contributions of heat conduction, mass diffusion, and chemical reactions in the O_2 -enriched case at R = 1 and R = 5, (c) contributions in the N_2O case at R = 1 and R = 3, and (d) illustration of inner and outer stoichiometric lines.

case, the term associated with chemical reactions remains the dominant contributor to entropy generation.

Fig. 9 compares the distributions of the rate of entropy generation (σ) for the nitrous oxide (N₂O) oxidizer at fuel-oxidizer velocity ratios (R) of 1 and 3 (R1 and R3, respectively), depicted in the left and right panels, respectively, revealing similar patterns in both cases. Fig. 9d indicates that the peak entropy generation occurs near the rim of the central nozzle in both cases, but in the R3 case, it is positioned further downstream, between 0 and 0.5 mm in height above the burners (*HABs*) along the axial direction. The formation of an inner flame in the R3 case intensifies chemical reactions, resulting in elevated temperatures and steeper gradients of species. Consequently, the contributions of heat conduction, mass diffusion, and chemical reactions to entropy generation increase in the R3 case, with the peak entropy generation reaching a value 4.78 times higher than that in the R1 case.

In both R1 and R3 cases, the term associated with chemical reactions dominates the entropy generation. However, the greater intensity of reactions in the R3 case enhances the relative contribution of this term compared to the R1 case. In the R3 case, the contribution of the chemical reaction term exceeds that of heat conduction by a factor of 2.70 and that of mass diffusion by a factor of 7.48. The region of high temperature generated by the inner flame in the R3 case transfers heat to the unburned gas, causing the outer flame to develop further upstream, consistent with the findings illustrated in Fig. 3. Fig. 9a, b, and 9c show that the entropy generation from chemical reactions, mass diffusion, and heat conduction is confined to a more restricted area in the outer region of the R3 case compared to the R1 case.

The consumption of a portion of methane (CH₄) by the inner flame in the R3 case results in a slightly lower contribution of the chemical reaction term in the outer region compared to the R1 case, as depicted in Fig. 9c. In the outer region, the chemical reaction term reaches a peak value in the R1 case, 1.65 times greater than that in the R3 case. Despite this difference, the chemical reaction term remains the dominant contributor to entropy generation in both cases. The rate of entropy generation associated with chemical reactions is calculated for each major species, revealing variations in the final products of CH_4 – N_2O flames, particularly carbon dioxide (CO₂) and water (H₂O). Fig. 6d illustrates the primary reaction pathway from CH_4 to these final products in the R3 case, highlighting the enhancement of several reactions in this scenario.

Moreover, although both the O_2 -enriched (R5) and N_2O (R3) cases featured a dual-flame structure, the entropy generation was more significant in the N_2O case. Specifically, the N_2O case exhibited an overall entropy generation that was roughly 1.56 times higher, while the chemical reaction term was nearly double that of the O_2 -enriched case. Although the intensity of the major reactions was similar between the two cases (Fig. 6c and d), several reactions in the N_2O case contributed to a higher overall reaction intensity. This effect, combined with greater reaction intensity, led to steeper temperature and species gradients in the N_2O case compared to the O_2 -enriched case. As a result, the terms related to mass diffusion and heat conduction in the N_2O case were approximately 1.30 and 1.11 times greater, respectively, than the corresponding values in the O_2 -enriched case.

To evaluate the rate of entropy generation (σ) along the stoichiometric line, where the intensity of reactions is highest, the volumetric entropy generation rate is calculated following the methodology outlined in Ref. [51]. Fig. 10a presents the corresponding results. Fig. 10d illustrates two stoichiometric lines, one inside and one outside the fuel port, due to the presence of two oxidizers in the combustion of CH₄ with N₂O and oxygen-enriched (67 % N₂ + 33 % O₂) oxidizers. In Fig. 10a, the top panel displays the outer stoichiometric line (coflow), while the bottom panel shows the inner stoichiometric line (oxidizer). To account for variations in flame heights between the N₂O and O₂-enriched cases, the axial distance (Z) is normalized by expressing it as a fraction of the maximum axial distance (Z/Z_{max}).

Fig. 10a reveals that in the N_2O case at a fuel-oxidizer velocity ratio (R) of 1, the highest entropy generation rate occurs at $Z/Z_{max}=0.02$, reaching approximately 1.2×10^6 W/m 3 ·K. Beyond this peak, the rate declines sharply and stabilizes within the range of 5×10^4 to 7.5×10^4 W/m 3 ·K for Z/Z_{max} values greater than 0.2. In contrast, the O_2 -enriched case at R=1 exhibits a peak entropy generation rate of about 5.3×10^5 W/m 3 ·K at $Z/Z_{max}=0.072$, lower than that in the N_2O case. This rate decreases gradually, reaching a minimum of approximately 5.0×10^4 W/m 3 ·K near the upper section of the stoichiometric line, distinct from the minimum values observed in the N_2O case.

The peak entropy value for the N_2O cases decreased when the R ratio increased, especially in the outer stoichiometric line (approximately 7.8×10^5 W/m 3 · K at $Z/Z_{max}=0$ for the N_2O case). However, for the O_2 -enriched case, the peak value remained similar if the R ratio increased (about 5.5×10^5 W/m 3 · K at $Z/Z_{max}=0.018$ for the O_2 -enriched case) in the outer stoichiometric line. As depicted in Fig. 10a, the entropy generation rate in the N_2O case at R=1 reached a peak of approximately 2.6×106 W/m 3 ·K, with a more pronounced presence in regions upstream of the nozzle rim, as shown in the lower section. In contrast, for the O_2 -enriched case at R=1, the entropy generation rate declined as the flame height increased. The total entropy generation rate increased as the R ratio increased in the O_2 -enriched and N_2O cases. The peak values for the O_2 -enriched and N_2O cases were 6.0×10^6 and 1.9×10^7 W/m 3 ·K, respectively. Although the trends for these two cases were similar, the entropy in the N_2O case decreased faster than that in the other two cases as the axial location increased.

Fig. 10b and c illustrate how entropy generation varies along the outer and inner stoichiometric lines for different oxidizers and R ratios. In the upper section of Fig. 10b, total entropy generation is primarily influenced by the heat conduction term when Z/Z_{max} <0 along the outer stoichiometric line. In contrast, when Z/Z_{max} >0, the primary contributor to total entropy generation is the chemical reaction term. Additionally, in both the O₂-enriched and N₂O cases at R = 1, the mass diffusion term has a greater impact on entropy generation compared to heat conduction.

In the O_2 -enriched case at R=5 (Fig. 10b), although variations occur in the contributions from chemical reactions and mass diffusion, the overall entropy generation along the outer stoichiometric line remains primarily influenced by chemical reactions. However, in the N_2O case with R=3 (Fig. 10c), the mass diffusion term becomes dominant when $Z/Z_{max} > 0.76$, and the chemical reaction term is no longer dominant along the outer stoichiometric line. In the lower sections of Fig. 10b and c, total entropy generation is primarily influenced by chemical reactions for both oxidizers due to the formation of an inner flame in these cases. In Fig. 10b, the

mass diffusion term is the second most influential term between $Z/Z_{max} = 0.02$ and 0.16. Outside this range, heat conduction emerges as the second most significant contributor in the O_2 -enriched case. In contrast to the O_2 -enriched case with R = 5 (Fig. 10b), in the N_2O case with R = 3 (Fig. 10c), the chemical reaction term dominates between $Z/Z_{max} = 0.02$ and 0.08. In regions below this range, heat conduction is the dominant contributor, whereas in regions above this range, mass diffusion becomes the primary influence along the inner stoichiometric line.

3.5. Exergy

The exergy, representing the useable energy in the combustion process, was examined for both the O_2 -rich and N_2O cases (Fig. 11) following the analysis of the volumetric entropy distribution. Fig. 11a displays the exergy consumed by irreversibility and the total exergy input in both cases. The total exergy values were 9073.6, 10286.7, 9225.4, and 10135.6 W for the O_2 -enriched case with R=1, the O_2 -enriched case with R=1, and the N_2O case with R=3, respectively. Since N_2O possesses greater chemical availability compared to the O_2 -enriched mixture, the exergy input in the N_2O case was correspondingly higher. The R1 and R5 O_2 -enriched cases differed substantially. Although the total input energy was higher in the R5 case, the exergy in this case was almost equal to that in the R1 case, which indicated that the R5 case had lower efficiency. In the R5 case, the terms for chemical reaction, heat conduction, and mass diffusion were 2.5, 1.8, and 1.7 times higher, respectively, compared to those in the R1 case. The chemical reaction term was most different because of the more intense reaction in the R5 case, in which a dual-flame structure formed (as shown in Fig. 6a and c).

In the N_2O case, the R ratio was adjusted from 1 to 3. Although the R3 case had greater energy than did the R1 case, the exergy in the R3 case was slightly lower because more exergy was consumed (approximately 1050 W more than in the R1 case). In the R3 case, the terms for chemical reaction, mass diffusion, and heat conduction were 1.6, 1.5, and 1.1 times higher, respectively, compared to those in the R1 case. The difference in the chemical reaction terms of the R1 and R3 cases accounted for approximately 81 % of the total exergy difference (approximately 850 W). This phenomenon was likely attributable to the greater heat release resulting from the greater N_2O input, which increased the intensity of the overall reaction. Furthermore, the flame structure in the R3 case was a dual-flame structure, with two reaction regions being present in the flame, which led to a larger reaction zone and more intense reaction than those of the case of R1. Consequently, the chemical reaction term increased in the case of R3. Moreover, the chemical reaction term of the N_2O case (R = 3) was almost twice that of the O_2 -enriched case (R = 5) because of the more intense reaction attributed to N_2O , despite the similar energy input.

The exergy of the O_2 -enriched and N_2O combustion cases was analyzed. Fig. 11b illustrates the percentage contributions of chemical reaction, mass diffusion, and heat conduction terms to the incoming exergy. In the O_2 -enriched case, the consumption of incoming exergy was primarily influenced by the chemical reaction term, which rose from 5.3 % at R=1-11.6 % at R=5 due to the intensified reaction induced by the dual-flame structure. In addition, the heat conduction term increased from 4.6 % when R=1-7.4 % when R=5 because of the higher temperature distribution in the R5 case (Fig. 2c). Consequently, the percentage of remaining energy, i.e., second law efficiency, decreased from 88.5 % when R=1-78.8 % when R=5 because of the increase in irreversibility in the R5 case. In the N_2O case, the chemical reaction term had a high percentage contribution; however, the irreversibility produced by the chemical reaction in the R3 case (22.4 %) was considerably higher than that in the O_2 -enriched R5 case (15.7 %) because of the more intense reaction of N_2O (Fig. 6d) caused by the dual-flame structure. Moreover, the heat conduction term marginally increased from 7.8 % in the O_2 -enriched R5 case to 8.3 % in the N_2O R3 case. When the R ratio increased from 1 to 3 in the N_2O case, the percentage of remaining energy, i.e. second law efficiency, decreased from 74.3 % to 66.3 %. The aforementioned results indicate that although the N_2O case had higher total incoming exergy than did the O_2 -enriched case, the irreversibility caused by the more intense reactions, particularly the chemical reaction term, resulted in lower remaining exergy and lower efficiency. Overall, the aforementioned findings indicate the importance of analyzing the exergy and the contribution of different terms to incoming energy when evaluating combustion processes.

4. Conclusions

This study underscores the importance of analyzing exergy and the contributions of various terms to incoming energy in the evaluation of combustion processes. Through comprehensive numerical simulations and detailed analysis of reaction mechanisms, the study investigates the effects of the decomposition of nitrous oxide (N_2O) and the fuel-oxidizer velocity ratio (R) on the thermal behavior of combustion processes. The key findings are summarized as follows:

An increase in the R ratio to 5 in the oxygen-enriched (67 % $N_2 + 33$ % O_2) case induces the formation of a structure of dual flames, comprising an inner inverse diffusion flame and an outer normal diffusion flame. This structure establishes a zone of high temperature that enhances the mixing of fuel and oxidizer, resulting in reactions of greater intensity compared to those in air at the same R ratio.

The simulation results reveal that the decomposition of N_2O generates a zone of high temperature near the rim of the central nozzle. Reactions associated with N_2O , particularly those involving the cyanato radical (NCO) and isocyanic acid (HNCO), exhibit slightly higher intensity in the N_2O case compared to the O_2 -enriched case, despite a lower R ratio of 3.

The study demonstrates that a higher rate of entropy generation (σ) leads to a reduction in exergy and a decrease in second-law efficiency (η_{II}) during combustion. Specifically, an increase in σ reduces η_{II} from 88.5 % to 78.8 % in O₂-enriched cases and from 74.3 % to 66.3 % in N₂O cases as the *R* ratio rises. This reduction is more pronounced in structures of dual flames, where η_{II} falls below 80 %, primarily due to contributions from heat conduction and chemical reactions.

The study relies exclusively on numerical simulations, without experimental work, to examine the structure of dual flames

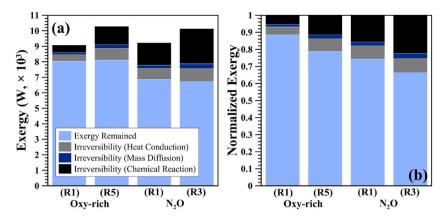


Fig. 11. Analysis of exergy in oxygen-enriched (67 % $N_2 + 33$ % O_2) and N_2O cases: (a) total exergy input and consumption by irreversibility, and (b) percentage contributions of chemical reactions, mass diffusion, and heat conduction to incoming exergy.

generated by the diffusion of methane (CH_4) and N_2O . The strengths of this study lie in the thoroughness of its numerical simulations and the depth of its analysis of reaction mechanisms, which provide a comprehensive understanding of the combustion process of CH_4 – N_2O dual flames. These insights offer practical applications for optimizing combustion processes, enhancing efficiency, and minimizing energy loss. Furthermore, the study contributes to the theoretical foundation of combustion science, serving as a valuable reference for future research in this field.

The study concludes by emphasizing the importance of analyzing exergy and the contribution of different terms to incoming energy when evaluating combustion processes. The findings of the study are based on numerical simulations and detailed mechanism analysis to investigate the impact of N₂O decomposition and R ratio on the combustion process's thermal behavior.

- 1. When the R ratio is increased to 5, introducing additional O_2 in the O_2 -enriched case leads to the formation of a dual-flame structure. This results in a high-temperature zone that improves the fuel-oxidizer mixing and leads to more intense reactions than in air at the same R ratio.
- 2. The simulation results indicated that N_2O decomposes and generates a high-temperature zone near the central nozzle rim. Reactions, particularly those associated with N_2O , including NCO- and HNCO-related reactions, exhibited slightly greater intensity in the N_2O scenario than in the O_2 -enriched condition, despite the lower R ratio.
- 3. The study also found that a higher entropy generation rate leads to a reduction in exergy during the combustion process and a decrease in second-law efficiency. The study revealed that increased entropy generation reduces exergy and decreases second-law efficiency from 88.5% to 78.8% in O_2 -enriched cases and from 74.3% to 66.3% in N_2O cases as the R ratio increases. This decrease is more pronounced in dual-flame structures, where efficiency drops below 80%, primarily due to heat conduction and chemical reactions.

This study did not involve experimental work; instead, it conducted comprehensive numerical simulations on the structure of the dual flame generated by methane-nitrous oxide diffusion. The strengths of this study are rooted in its thorough numerical simulations and in-depth mechanism analysis, providing a deeper understanding of the CH_4-N_2O dual-flame combustion process. These insights can be applied to improve combustion processes, resulting in increased efficiency and reduced energy loss. Furthermore, the study contributes to the theoretical foundation of combustion processes, serving as a valuable reference for future research in this field.

CRediT authorship contribution statement

Yueh-Heng Li: Writing – review & editing, Supervision, Project administration, Methodology, Funding acquisition, Conceptualization. Po-Hung Lin: Writing – original draft, Software, Investigation, Formal analysis. Wen-Yuan Tsai: Writing – original draft, Software, Methodology, Investigation, Data curation. Janusz Lasek: Resources, Project administration, Investigation, Funding acquisition.

Declaration of competing interest

All authors declared that: (i) no support, financial or otherwise, has been received from any organization that may have an interest in the submitted work; and (ii) there are no other relationships or activities that could appear to have influenced the submitted work.

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Data availability

Data will be made available on request.

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